

INSTALLATION SECTION

Collar 'n Cuff Press



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INSTALLATION

PLACEMENT INSTRUCTIONS

Before moving this machine into the operating area, plans should be made for its position and placement.

Consider the workflow to and from the machine, the comfort and convenience for the operator, and accessibility for maintenance. Refer to Drawing D12103 in the “Specification” section and the following Installation Instructions.

INSTALLATION INSTRUCTIONS

Set and level the machine. Bolt or lag machine to the floor. Then, undo wire bindings holding the pressing head down.

Now you are ready to hook up the machine. Refer to the Installation Diagram.

WARNING!!

Machine Must Be Electrically Grounded!

Failure to attach an EARTH ground could result in damage to any solid state device!

DO NOT USE PLUMBING FOR GROUNDING!!!

ELECTRICAL SERVICE: This machine may be plugged directly into a standard 110/60/1, wall socket.

STEAM LINE AND RETURN LINE: May be connected to the steam and return headers of the machine. No further trapping is necessary.

AIRLINE: May be connected where shown on the Drawing M12103.

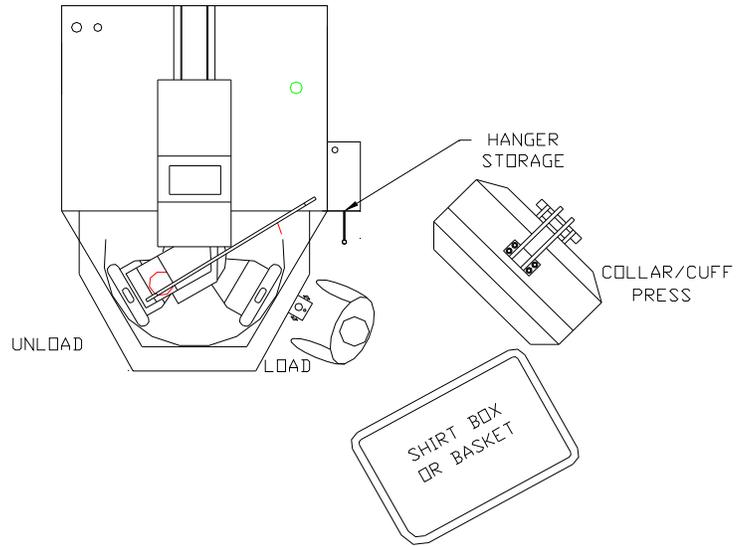
It is recommended that valves be installed to shut off supply of steam, air and steam return from each machine. It is also recommended that a strainer or filter be placed between the incoming steam shut-off valve and the machine.

Once all services are connected, the machine is ready for operation. Make the following check:

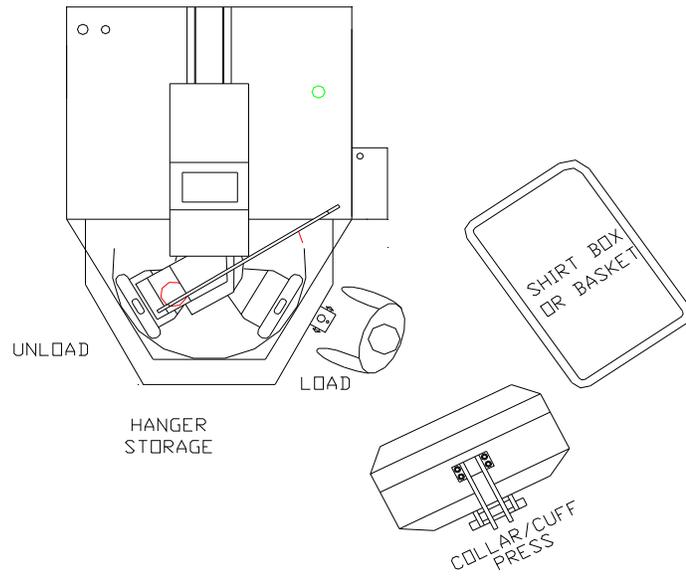
1. Recheck to see that the machine is setting solid.
2. Check all air and steam lines for any possible leaks.

LAYOUT OPTION

RIGHT HAND OPERATION



LEFT HAND OPERATION



START-UP

1. Complete the utility connections as described in the Installation Instructions.
2. Check carefully for any steam or air leaks.
3. Push the electrical power switch.
4. Press and hold the two green START buttons. It is required to hold both buttons until the press heads have made contact with the pads. The press head should close and the press cycle should complete. If the buttons are released any time before the press head has fully closed, the head should return to the open position.
5. To stop, press the center red STOP button. The head should immediately open.
6. The press heads may also be immediately opened, at any time, by pressing either of the two EMERGENCY STOP latching buttons located on each side of the press.

WARNING: This machine is designed to be used by one operator only.

WARNING: Do not allow bystanders to interfere with the operator.

WARNING: Do not operate the machine without guards in place.

WARNING: Do not disconnect air supply when machine is in operation.

